

Work Order ID 112003-2

Tuesday, January 28, 2014 10:07:14 AM

112003

Page 1

Item ID: D4652-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Air Valve, 1.16 Id Disk Type

Start Date: 1/28/2014 Start Qty: 120.00

120

Required Date: 9/26/2014 Req'd Qty: 120.00

120

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: CZ

Date: 14/01/28

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D4652	C
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100

0.00

100

Purchasing

Memo

0.00

Purchasing

Issue P/O:

22814

Purchase Part Number: AV364302-QCP820

Supplier: BIRK AEROSYSTEM CORPORATION

Note: d4652-3 is included in the -1

Certificate of conformity is required

CZ 14/01/28 120

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

9/14/16 (30)

Work Order ID 112003

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112003

Page 2

Item ID: D4652-1 Accept *N9000040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Air Valve, 1.16 Id Disk Type

Start Date: 1/28/2014 Start Qty: 120.00 *120*

Required Date: 9/26/2014 Req'd Qty: 120.00 *120*

Reference: Cust Item ID: Customer:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*

QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00				30	50	14/9/16	
120									
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: <i>mt</i>	0.00				30	50	14/9/16	
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00						14/9/17	
140									
QC	Memo	0.00							
Quality Control									

14-9-16

Picklist Print

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Page 1

Work Order ID: 112003

Parent Item: D4652-1

Parent Item Name: Air Valve, 1.16 Id Disk Type

Start Date: 1/28/2014

Required Date: 9/26/2014

Start Qty: 120.00

Required Qty: 120.00

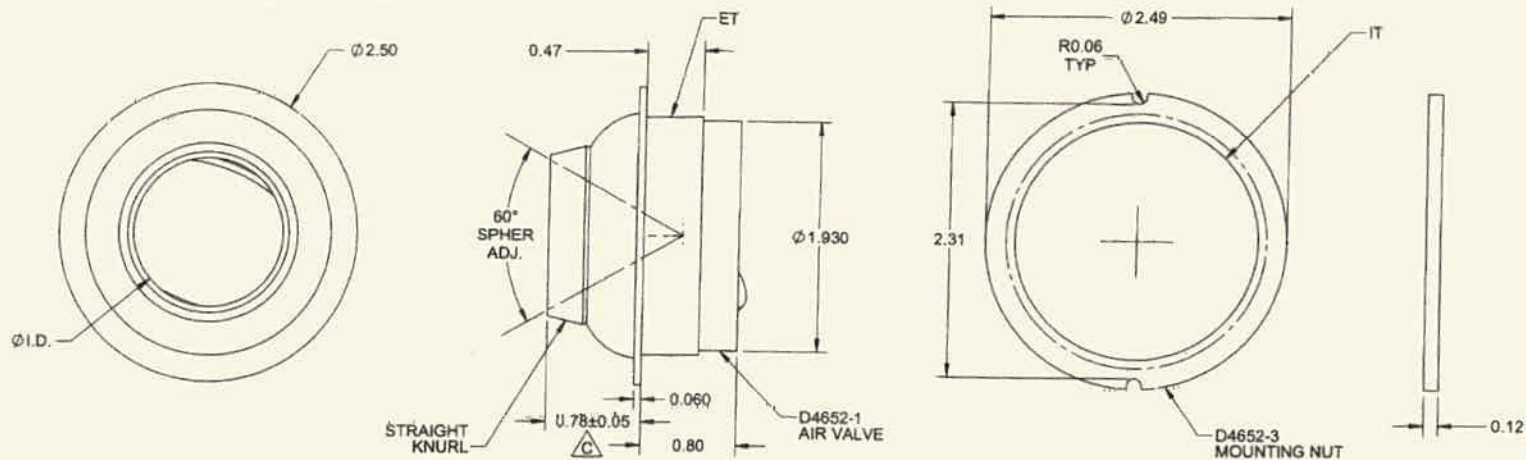
Comments: Ipp RevA 12.05.31 new issue EC verified by:JLM
UPDATE DD VERF:JLM

IPP REV:B 14.01.23 DWG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AV364302-QCP820 Air Valve (Satin Black)		Manufactured	No				Each	0.0000		120			

P. 1/27/16 (30)

SPECIFICATION CONTROL DRAWING



D4652-X AIR VALVE/ MOUNTING NUT

DART PART NUMBER	DESCRIPTION	VENDOR	VENDOR PART NUMBER	MATERIAL	FINISH	INSIDE DIAMETER "ID"	MOUNTING NUT TYPE	EXTERNAL THREAD "ET"	INTERNAL THREADS "IT"	WEIGHT (lbs)
D4652-1	AIR VALVE	BIRK AEROSPACE CORPORATION	AV364302	ALUMINUM	QCP820 SATIN BLACK	1.25	ALUMINUM	2.00-24 UNS-2A	N/A	0.08
D4652-3	MOUNTING NUT	BIRK AEROSPACE CORPORATION	MN8005-1	ALUMINUM	QCP820 SATIN BLACK	N/A	ALUMINUM	N/A	2.00-24 UNS-2B	0.02

NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: PER TABLE
- 8) PURCHASE VENDOR ASSEMBLY P/N AV364302-QCP820. VENDOR ASSEMBLY INCLUDES AV364302 AND MN8005-1

C214101128
W/O: 112003

C	REVISE VENDOR P/N AND SPECIFICATIONS (ZN B4-1, B5-1, B6-1 & A8-1)	RF	13.11.08
B	ADD P/N TABLE/DESCRIPTION	RF	12.11.30
A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	DC		
MFG. APPR.	MG		
APPROVED	RF		
DE APPR.	RF		
DATE	13.11.08		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. C
D4652
SHEET 1 OF 1
TITLE SCALE
AIR VALVE NTS

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BAC**BIRK AEROSYSTEMS CORPORATION**

14321 Commerce Drive
Garden Grove, California 92843
Telephone: (714) 554-9782 Telefax: (714) 554-3659

DATE: 09/15/14

CUSTOMER PO: PO22816

SHIPPER NO.: DAR140915

CERTIFICATE OF CONFORMITY / PACKING LIST

SHIP TO: **DART AEROSPACE LTD**
1270 ABERDEEN
HAWKESBURY ON K6A 1K7
Canada

PO ITEM	PRODUCT NO.	DESCRIPTION	QUANTITY		LOT CODE	LOT QTY	SERIAL NO.
			ORDERED	SHIPPED			
2	AV364302-QCP820	AIR VALVE(SATIN BLACK) (Rev. -)	120	6	1409289 MFG 1437	6	-
		VALUE FOR CUSTOMS: \$1517.12 USD Country of Manufacture: United States					

CLAIMS FOR SHORTAGES OR MATERIAL DISCREPANCY MUST BE MADE WITHIN 15 DAYS AFTER DATE SHIPPED.

CERTIFICATE OF CONFORMANCE: THIS IS TO CERTIFY THAT THE PARTS FURNISHED ON THIS ORDER HAVE BEEN FUNCTIONALLY TESTED IN ACCORDANCE WITH STANDARD PROCEDURES DEFINED BY BAC. MATERIAL AND/OR PARTS FURNISHED IN THIS ORDER HAVE BEEN MANUFACTURED IN ACCORDANCE WITH ALL APPLICABLE INSTRUCTIONS AND SPECIFICATIONS. PHYSICAL AND CHEMICAL DATA WHICH PERTAINS TO THIS ORDER ARE AVAILABLE FOR INSPECTION.

QTY VERF

**FEDEX PRIORITY COLLECT**

#2


QUALITY CONTROL INSPECTOR

BAC**BIRK AEROSYSTEMS CORPORATION**

14321 Commerce Drive
Garden Grove, California 92843
Telephone: (714) 554-9782 Telefax: (714) 554-3659

DATE: 09/15/14

CUSTOMER PO: PO22816

SHIPPER NO.: DAR140915A

CERTIFICATE OF CONFORMITY / PACKING LIST

SHIP TO: **DART AEROSPACE LTD**
1270 ABERDEEN
HAWKESBURY ON K6A 1K7
Canada

PO ITEM	PRODUCT NO.	DESCRIPTION	QUANTITY		LOT CODE	LOT QTY	SERIAL NO.
			ORDERED	SHIPPED			
3	AV364302-QCP820	AIR VALVE(SATIN BLACK) (Rev. -)	120	24	1409340 MFG: 1438	24	-
		VALUE FOR CUSTOMS: \$6288.48 USD Country of Manufacture: United States					

CLAIMS FOR SHORTAGES OR MATERIAL DISCREPANCY MUST BE MADE WITHIN 15 DAYS AFTER DATE SHIPPED.

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QTY VERF _____

FEDEX PRIORITY COLLECT
#8



QUALITY CONTROL INSPECTOR

